

TECHNICAL INSIGHT

A PUBLICATION OF NSK EUROPE

Super Long-life Needle Roller

Development Objectives

Efficiency improvement of transmission




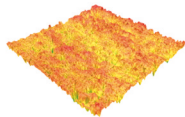

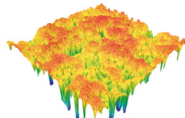
- › Compact, lightweight
- › Oil friction loss reduction



- › Improved durability
- › Sustains a lubrication film

General Description and Product Features (Structure and Operating Principles)

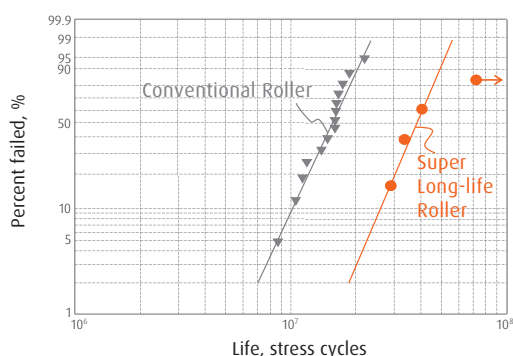
Features of the NSK-developed Roller

	External View	Surface Hardness	Enlarged Shape of Surface Layer
Conventional Roller		Standard	
Super Long-life Roller		High hardness	
		I. The topmost surface is specially treated, thereby increasing surface hardness	II. Oil pump is formed on the surface layer, thereby enhancing the oil film retention performance between the two surfaces in contact

Life Endurance Test Result of a Needle Roller

Test Conditions

Bearing tested: Thrust needle roller bearing
 Load condition: Standard
 Lubrication: Low-viscosity oil
 Lubrication condition: Lean lubrication



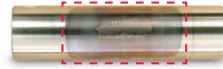

Life endurance performance was improved by more than double

Wear Endurance Test Result of a Planetary Shaft

Test Conditions

Bearing tested: Planetary needle roller bearing
 Load condition: Heavy load
 Lubrication: Low-viscosity oil
 Lubrication condition: Lean lubrication
 Shaft: Special heat treatment (SUJ2)



	Planetary Shaft (after test)
Use of Conventional Roller	 Generation of step wear
Use of Super Long-life Roller	 No wear

Suppress wear of the shaft (counterpart component)